## PRESSURE CAP (Continued)

#### INSPECTION

Hold the cap in your hand, **right side up** (Fig. 17). The vent valve at the bottom of the cap should be normally closed. The vent valve should open with a slight pull with your finger nail. Replace the pressure cap for any of the following:

- Rubber gasket has swollen, preventing the valve from opening, replace the cap.
- ANy light can be seen between the vent valve and the rubber gasket. **Use only a replacement cap** that has a spring to hold the valve shut.
- Gasket on the bottom of the cal shows noticable thinning.
- Cap has been through more then one engine overheat.

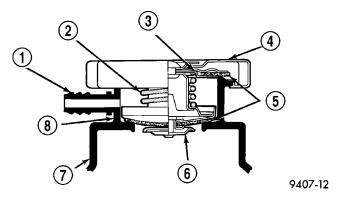


Fig. 17 Cooling System Pressure Cap

- 1 OVERFLOW NIPPLE
- 2 MAIN SPRING
- 3 GASKET RETAINER
- 4 STAINLESS-STEEL SWIVEL TOP
- 5 RUBBER SEALS
- 6 VENT VALVE
- 7 COOLANT PRESSURE CONTAINER
- 8 FILLER NECK

## RADIATOR FAN RELAY

### DESCRIPTION

The radiator fan relay is a solid state type and is located on the back of the bumper beam. Refer to WIRING DIAGRAMS for a circuit schematic.

#### **OPERATION**

The solid state radiator fan relay is controlled by the Powertrain Control Module (PCM) by way of a Pulse Width Modulated (PWM) signal. The relay control circuit supplies a 12 volt signal to the PCM. The PCM then pulses the ground circuit to achieve fan on time. The relay provides a voltage to the fan motors which is proportional to the pulse width it receives from the PCM. The duty cycle ranges from 50% for low speed operation, then ramps-up to 100% for high speed operation. This fan control system provides infinitely variable fan speeds, allowing for improved fan noise, A/C performance, better engine cooling, and additional vehicle power.

To control operation of the relay, the PCM looks at inputs from:

- Engine coolant temperature
- A/C pressure transducer
- Ambient temperature from the body controller
- Vehicle speed
- Transmission oil temperature

The PCM uses these inputs to determine when the fan should operate and at what speed.

#### REMOVAL

- (1) Open hood.
- (2) Disconnect and isolate the battery negative cable.
- (3) Partiacially remove the front fascia to gain access to the radiator fan relay (Refer to 23 BODY/EXTERIOR/GRILLE REMOVAL).
- (4) Disconnect the relay electrical connector (Fig. 18).
- (5) Remove the rivet attaching the relay to the front bumper beam (Fig. 18).
  - (6) Remove the relay.

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## **RADIATOR FAN RELAY (Continued)**

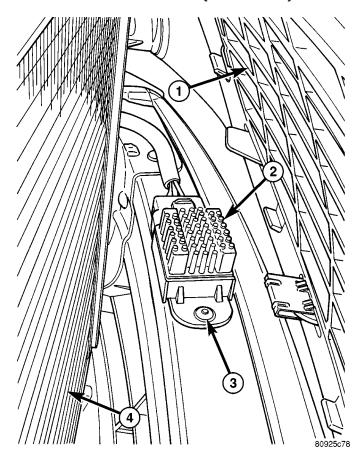


Fig. 18 RADIATOR FAN RELAY

- 1 FRONT FASCIA
- 2 FAN RELAY
- 3 RIVET
- 4 A/C CONDENSER (FRONT SIDE)

## **INSTALLATION**

CAUTION: The relay mounting location is designed to dissipate heat. Ensure the relay is securely attached to prevent relay "thermal" shutdown and relay damage, resulting in possible engine overheating.

- (1) Position relay and install a new rivet (Fig. 18).
- (2) Connect electrical connector to relay.
- (3) Install fron facia (Refer to 23 BODY/EXTERI-OR/GRILLE INSTALLATION).
  - (4) Connect negative cable to battery.

# **WATER PUMP**

#### DESCRIPTION

The 3.5L water pump has a die cast aluminum housing and a plastic swept vane impeller. It bolts directly to the right rear timing belt cover using an O-ring for sealing (Fig. 20). The water pump is driven by the engine timing belt.

#### **REMOVAL**

The water pump on all models can be replaced without discharging the air conditioning system.

WARNING: DO NOT REMOVE PRESSURE CAP WITH THE SYSTEM HOT AND UNDER PRESSURE BECAUSE SERIOUS BURNS FROM COOLANT CAN OCCUR.

NOTE: It is normal for the water pump to weep a small amount of coolant from the weep hole (black stain on water pump body). Do not replace the water pump if this condition exists. Replace the water pump if a heavy deposit or a steady flow of engine coolant is evident on water pump body from the weep hole (shaft seal failure). Be sure to perform a thorough analysis before replacing water pump.

(1) Drain cooling system (Refer to 7 - COOLING - STANDARD PROCEDURE).

NOTE: The water pump is driven by the timing belt.

- (2) Remove engine timing belt (Refer to 9 ENGINE/VALVE TIMING/TIMING BELT/CHAIN AND SPROCKETS REMOVAL).
- (3) Remove water pump mounting bolts (Fig. 19). Note position of longer bolt for proper re-installation.
- (4) Remove water pump body from engine (Fig. 19).

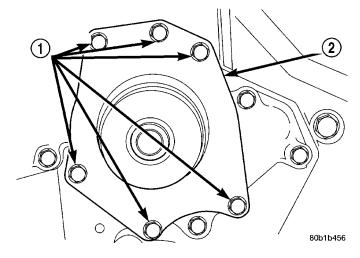


Fig. 19 Water Pump - 3.5L Engine

- 1 SCREWS
- 2 WATER PUMP BODY

#### INSPECTION

Inspect and replace the water pump if it has any of the following defects:

(1) Damage or cracks on the pump body.