## REMOVAL AND INSTALLATION

## MODE DOOR ACTUATOR MOTOR

NOTE: If battery voltage is low or not sensed at the actuator/motor for less than a (60) second interval, the actuator/motor will be out of calibration. Remove the M1 (I.O.D.) fuse for a minimum of (60) seconds. The actuator/motor will then self calibrate itself upon reinstallation of fuse.

The mode door actuator is an electric motor. It mechanically positions the A/C unit panel/bi-level door and the floor/defrost door. Prior to part replacement, re-calibration of the HVAC actuator is recommended. Calibration is performed by disconnecting the battery negative cable or the removal of the instrument panel M-1 fuse. Electrical power should be re-established after (60) seconds which will automatically initiate the software calibration procedure. If this procedure fails, it will be necessary to replace the mode door actuator/motor. The mode door actuator/motor is not serviceable and must be replaced if found to be defective.

The mode door actuator is located on the upper left side of the A/C- Heater housing (Fig. 8).

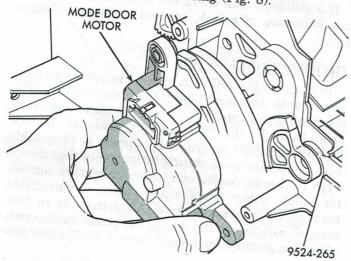


Fig. 8 Mode Door Motor Location

### REMOVAL

- (1) Disconnect battery negative cable.
- (2) Remove left underpanel silencer/duct.
- (3) Remove electrical connection on actuator (Fig. 9).
- (4) Remove actuator retaining screws. Then pull actuator straight down. Upon removal, note the shaft position of the actuator, because the shaft on this motor is keyed. When installing new actuator, its shaft must be positioned in the same location.

### INSTALLATION

For installation, reverse the above procedure

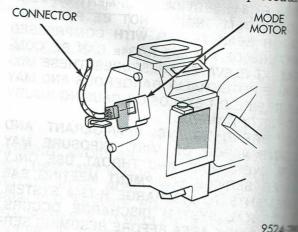


Fig. 9 Mode Motor Connector

### A/C PRESSURE TRANSDUCER

CAUTION: A/C pressure transducer switch come tor terminal contacts can be damaged by tools during system diagnosis and repair. Faller use their respective mating terminals or pin to check for tightness will cause contact spreads. This will result in loss of continuity

NOTE: O-ring replacement is required whenever pressure transducer is serviced. Be sure to O-ring specified for this vehicle.

#### REMOVAL

- (1) If equipped with a 2.4L engine, hoist
- (2) Disconnect the wire harness connector A/C pressure transducer.

NOTE: A slight release of pressure trapped and fitting may be experienced. It is not necessary discharge the refrigerant system.

(3) Remove the transducer with a countered rotation using a 14 mm open-end wrench and (Fig. 11).

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### INSTALLATION

For installation, reverse above procedures. pressure transducer to 6 N·m (50 in. lbs.).

# BLOWER MOTOR AND WHEEL ASSEMBLY

The blower motor is located on the right side and heater housing.